



Steindl Glas GmbH
zu Hd. Herrn Rangger
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-Austria-

Dow Corning Structural Engineering Laboratory Report Adhesion of

Date: 13/08/2002
Test number: DC 02919 / 2Wi 189
Project name: Adhesion test, Signapur glass sealant
Customer: Steindl Glas GmbH

ADHESION TEST (ETAG 002 Paragraph 8.3.2.5 European Standard)
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Dow Corning has completed and evaluated the peel/adhesion tests to assist in the above-mentioned project. You will find a summary of the results below in the form of recommended applications.

Surface	Sealant	Cleaning product	Primer	Recommended application
Pane of glass with Signapur seal	Dow Corning® 993 Structural Glazing Sealant	R40	No primer	Structural adhesive
Pane of glass with Signapur seal	Dow Corning® 895 Structural Glazing Sealant	R40	No primer	Structural adhesive
Pane of glass with Signapur seal	Dow Corning® 797 Weathersealing Sealant	R40	No primer	Use in joint seals
Pane of glass with Signapur seal	Dow Corning® 897 Weathersealing Sealant	R40	No primer	Use in joint seals

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Pane of glass with Signapur seal	Dow Corning® 991 Weathersealing Sealant	R40	No primer	Use in joint seals
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DOW CORNING recommendations and approvals do not replace building regulations approval.

All the recommended applications regarding cleaning products, primers and adhesives for structural glazing applications are only valid if Dow Corning has approved the technical details of the application and has tested and authorised all the surfaces to be bonded and all the materials beforehand which come in direct contact with the silicone sealant.

All the recommended applications are only valid if the tested surfaces to be bonded correspond to the substrates used in the project. The sender of the test samples is responsible for the conformity of the latter.

The recommended applications are valid for a period of 6 months, commencing with the date of this letter. (13/08/2002).

The performance of regular adhesion tests accompanying production when bonding the elements is strongly recommended to confirm the good bonding of the adhesive to the original adhesive surfaces used in the project. You can obtain information and literature on corresponding quality tests from the competent Dow Corning branch.

You can obtain further information on these test results from Dow Corning, telephone number +49 / (0)611 237 905.

Yours sincerely,

DOW CORNING CORPORATION

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